



Heidelberg Materials

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## MONTHLY CERTIFICATE OF CHEMICAL AND PHYSICAL TESTS TWIGA EXTRA, CEM II/B-L CLASS 32.5 R

### OCTOBER, 2024

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test	Unit	Test results monthly average	Specified requirements
Loss on ignition	[%]	12.0	No Requirement
Insoluble Residue	[%]	1.24	Less than 5.0%
CaO	[%]	56.3	No Requirement
SiO <sub>2</sub>	[%]	18.4	No Requirement
CaO/SiO <sub>2</sub>	[-]	3.06	Not less than 2.0%
Al <sub>2</sub> O <sub>3</sub>	[%]	4.80	No Requirement
Fe <sub>2</sub> O <sub>3</sub>	[%]	3.02	No Requirement
MgO	[%]	1.03	Not more than 5.0%
SO <sub>3</sub>	[%]	2.55	Less than 3.5%
K <sub>2</sub> O	[%]	0.40	No Requirement
Na <sub>2</sub> O	[%]	0.17	No Requirement
P <sub>2</sub> O <sub>5</sub>	[%]	0.49	No Requirement
TiO <sub>2</sub>	[%]	0.52	No Requirement
MnO	[%]	0.06	No Requirement
(Na <sub>2</sub> O+0.658K <sub>2</sub> O)	[%]	0.44	No Requirement
Cl	[%]	0.002	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m <sup>3</sup> ]	3100	No requirement
Specific Surface (Blaine)	[m <sup>2</sup> /kg]	452	No Requirement
Sieving Residue on 45 mic.	[%]	11.9	No Requirement
Initial setting time	[minutes]	168	Not less than 75 minutes
Soundness (expansion)	[mm.]	1.0	Not more than 10 mm.
Compressive strength 2 days	[MPa]	14.0	More than 10 MPa.
Compressive strength 28 days*	[MPa]	35.4	Between 32.5 and 52.5 MPa

Remarks: \*The 28 days strength is the average of previous month.

Wazo Hill, 2024/11/05<sup>th</sup>

Quality Control Manager

Plant Manager

Commercial Director

Board Directors:

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