



Heidelberg Materials

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## MONTHLY CERTIFICATE OF CHEMICAL AND PHYSICAL TESTS TWIGA SUPER, CEM II/B-L CLASS 32.5 N

NOVEMBER, 2024

Sampled and tested in accordance with the requirements of the Tanzanian Bureau of Standards

TZS 727-1/EAS 18-1. Equivalent to EN 197-1

CHEMICAL TEST RESULTS			
Test	Unit	Test results monthly average	Specified requirements
Loss on ignition	[%]	11.8	No Requirement
Insoluble Residue	[%]	1.22	Less than 5.0%
CaO	[%]	55.7	No Requirement
SiO <sub>2</sub>	[%]	18.5	No Requirement
CaO/SiO <sub>2</sub>	[-]	3.01	Not less than 2.0%
Al <sub>2</sub> O <sub>3</sub>	[%]	5.00	No Requirement
Fe <sub>2</sub> O <sub>3</sub>	[%]	2.97	No Requirement
MgO	[%]	1.69	Not more than 5.0%
SO <sub>3</sub>	[%]	2.60	Less than 3.5%
K <sub>2</sub> O	[%]	0.42	No Requirement
Na <sub>2</sub> O	[%]	0.16	No Requirement
P <sub>2</sub> O <sub>5</sub>	[%]	0.45	No Requirement
TiO <sub>2</sub>	[%]	0.50	No Requirement
MnO	[%]	0.07	No Requirement
(Na <sub>2</sub> O+0.658K <sub>2</sub> O)	[%]	0.44	No Requirement
Cl	[%]	0.001	Less than 0.10%
PHYSICAL TEST RESULTS			
Density	[kg/m <sup>3</sup> ]	3100	No requirement
Specific Surface (Blaine)	[m <sup>2</sup> /kg]	452	No Requirement
Sieving Residue on 45 mic.	[%]	11.5	No Requirement
Initial setting time	[minutes]	158	Not less than 75 minutes
Final setting time	[minutes]	211	No Requirement
Soundness (expansion)	[mm.]	1.0	Not more than 10 mm.
Compressive strength 7 days	[MPa]	24.6	More than 16 MPa.
Compressive strength 28 days*	[MPa]	34.4	Between 32.5 and 52.5 MPa

Remarks: \*The 28 days strength is the average of previous month.

Wazo Hill, 2024/12/03<sup>rd</sup>

  
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